

Model FED 400 | Drying and heating chambers with forced convection and enhanced timer functions

BINDER heating chambers of the FED series provide almost unlimited capacity and are particularly adaptable. With advanced timing functions and a adjustable fan, temperature and convection conditions are easily controlled.

BENEFITS

- Uniform drying conditions thanks to APT.line™ technology
- Identical test conditions throughout the chamber interior independent of sample size and quantity
- Outstanding thermal insulation saves operation costs



Model 400



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IMPORTANT FEATURES

- Temperature range: +5°C above ambient temperature to +300 °C
- APT.line™ preheating chamber technology
- Adjustable fan speed
- Adjustable exhaust air flap
- Controller with expanded timer functions
- 2 chrome-plated racks
- Class 2 independent adjustable temperature safety device (DIN 12880) with visual alarm
- Computer interface: RS 422

ORDERING INFORMATION

| Interior volume [L] | Power supply - unit fuse | Plug* | Version | Model version | Art.-No. |
|----------------------|--------------------------------|-------------------------|----------|---------------|-----------|
| Model FED 400 | | | | | |
| 400 | 400 V 3~/N/PE 50/60 Hz -16,0 A | CEE 16 / 6 H plug 5-pin | Standard | FED400-400V | 9010-0216 |
| | 208 V 3~ 60 Hz -16,0 A | NEMA L21-20 | Standard | FED400UL-208V | 9010-0217 |

TECHNICAL DATA

| Data | | |
|---|---|---|
| Designation | FED400-400V | FED400UL-208V |
| Article Number | 9010-0216 | 9010-0217 |
| Option model | Standard | Standard |
| Performance Data Temperature | | |
| Temperature range | +5 °C above ambient temperature to 300 °C | +5 °C above ambient temperature to 300 °C |
| Temperature uniformity at 150°C | 3,8 ± K | 3,8 ± K |
| Temperature fluctuation at 150°C | 0,7 ± K | 0,7 ± K |
| Heating up time to 150°C | 29 min | 29 min |
| Recovery time after door was opened for 30 s at 150°C | 6 min | 6 min |
| Air change data | | |
| Air change rate at 150°C | 18 x/h | 18 x/h |
| Electrical data | | |
| Rated Voltage | 400 V | 208 V |
| Power frequency | 50/60 Hz | 60 Hz |
| Nominal power | 3,4 kW | 3,4 kW |
| Unit fuse | 16,0 A | 16,0 A |
| Phase (Nominal voltage) | 3~/N/PE | 3~ |
| Dimensions and weights | | |
| Interior volume | 400 L | 400 L |
| Net weight of the unit (empty) | 145 kg | 145 kg |
| Load per rack | 35 kg | 35 kg |
| Permitted load | 90 kg | 90 kg |
| Wall clearance back | 160 mm | 160 mm |
| Wall clearance sidewise | 100 mm | 100 mm |
| Housing dimensions not incl. fittings and connections | | |
| Width net | 1,235 mm | 1,235 mm |
| Height net | 1,025 mm | 1,025 mm |
| Depth net | 765 mm | 765 mm |
| Internal Dimensions | | |

| | | |
|-----------------|----------|----------|
| Interior width | 1,000 mm | 1,000 mm |
| Interior height | 800 mm | 800 mm |
| Interior depth | 510 mm | 510 mm |
| Unit doors | 2 | 2 |

Environment-specific data

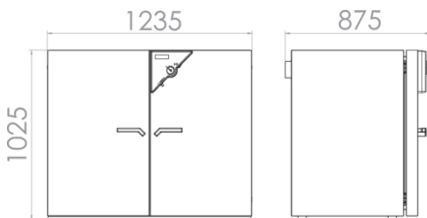
| | | |
|-----------------------------|------------|------------|
| Energy consumption at 150°C | 1,200 Wh/h | 1,200 Wh/h |
|-----------------------------|------------|------------|

Fixtures

| | | |
|-------------------------------|------|------|
| Number of shelves (std./max.) | 2/10 | 2/10 |
|-------------------------------|------|------|

All technical data is specified for unloaded units with standard equipment at an ambient temperature of +22 °C ±3 °C and a power supply voltage fluctuation of ±10 %. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width, and depth of the inner chamber. Technical data refers to 100 % fan speed. All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

DIMENSIONS Incl. fittings and connections [mm]



OPTIONS

| Designation | Description | FED 400 | * | Art.-No. |
|--------------------------------|-------------|---------|----|-----------|
| | back | | | |
| | 10 mm | • | 01 | 8012-1285 |
| | 30 mm | • | 01 | 8012-1369 |
| | 50 mm | • | 01 | 8012-1385 |
| | left | | | |
| | 10 mm | • | 01 | 8012-1278 |
| Access port with silicone plug | 30 mm | • | 01 | 8012-1361 |
| | 50 mm | • | 01 | 8012-1377 |
| | 100 mm | • | 01 | 8012-1509 |
| | right | | | |
| | 10 mm | • | 01 | 8012-1271 |
| | 30 mm | • | 01 | 8012-1356 |

| Designation | Description | FED 400 | * | Art.-No. |
|---|---|---------|----|-----------|
| | 50 mm | • | 01 | 8012-1373 |
| | 100 mm | • | 01 | 8012-1506 |
| | top | | | |
| | 10 mm | • | 01 | 8012-1264 |
| | 30 mm | • | 01 | 8012-1365 |
| | 50 mm | • | 01 | 8012-1381 |
| | 100 mm | • | 01 | 8012-1388 |
| | Switchable acoustic alarm, with adjustable limit value on the independent temperature safety device | | | |
| Alarm function for overheating | 208 V option model | • | - | 8012-1305 |
| | switchable acoustic alarm, with adjustable limit value on the independent temperature safety device. Not in combination with the following option: Door with window | | | |
| | 400 V option model | • | - | 8012-1301 |
| Analog output 4-20 mA | for temperature values (output not adjustable) | • | 02 | 8012-0433 |
| Calibration certificate, expanded | for temperature; for extending the measurement in center of chamber to include another test temperature | • | - | 8012-1118 |
| | for temperature, measurement in center of chamber at specified temperature | • | - | 8012-1137 |
| Calibration certificate, temperature | temperature measurement incl. certificate, 9 measuring points at specified temperature | • | - | 8012-1554 |
| | temperature measurement incl. certificate, 15- 18 measuring points at specified temperature | • | - | 8012-1575 |
| | temperature measurement incl. certificate and 27 measuring points at specified temperature | • | - | 8012-1596 |
| Class 3.1 independent temperature safety device | with visual alarm (DIN 12880) | • | - | 8012-1148 |
| Door gasket | made of FKM, silicone-free | • | - | 8012-1310 |
| Door lock | lockable door handle | • | - | 8012-1254 |
| | to increase air change rates | | | |
| Fan, reinforced | 400 V option model | • | - | 8012-0200 |
| HEPA air filter | On fresh air supply for unit; filter classification H14 (acc. to. EN 1822-1:2009, > 99.995% at 0.3 µm); not in conjunction with reinforced heating output, reinforced fan | • | - | 8012-0076 |
| Inner chamber, reinforced | including 2 reinforced racks | • | - | 8012-0339 |
| Measurement of air exchange rate | in accordance with ASTM D5374, definition and protocol according to ambient temperature | • | - | 8012-1197 |

| Designation | Description | FED 400 | * | Art.-No. |
|--------------------------------------|--|---------|---|-----------|
| Pt 100 temperature sensor | additional flexible Pt 100, interior, with external connection incl. LEMO connector (3-pin) | • | - | 8012-1176 |
| Viewing window and interior lighting | Viewing window 290 x 470 mm in every door and interior lighting 30 W. Not in combination with the following option: Alarm function for overheating | | | |
| | 208 V option model | • | - | 8012-1241 |
| | 400 V option model | • | - | 8012-1239 |

ACCESSORIES

| Designation | Description | FED 400 | * | Art.-No. |
|---------------------------------|---|---------|---|-----------|
| APT-COM™ 4 BASIC-Edition | for simple logging and documentation requirements with up to 5 networked units. version 4, BASIC edition | • | - | 9053-0039 |
| APT-COM™ 4 GLP-Edition | for working under GLP-compliant conditions. Measured values are documented in a tamper-proof way in line with the requirements of FDA Regulation 21 CFR 11. version 4, GLP edition | • | - | 9053-0042 |
| APT-COM™ 4 PROFESSIONAL-Edition | convenient unit and user management built on the BASIC edition. Suitable for networking up to 100 units. version 4, PROFESSIONAL edition | • | - | 9053-0040 |
| pH-neutral detergent | concentrated, for gentle remove of residual contaminants; 1 kg | • | - | 8012-2250 |
| Qualification documents | IQ/OQ/PQ documents – supporting documents for validation performed by customers, according to customer requirements, PQ section added to qualification folder IQ/OQ; parameters: temperature, CO ₂ , O ₂ – or pressure, depending on unit | | | |
| | Digital in PDF format | • | - | 7057-0005 |
| | Hard copy inside folder | • | - | 7007-0005 |
| | IQ/OQ documents – supporting documents for validation performed by customers, consisting of: IQ/OQ checklists incl. calibration guide and comprehensive unit documentation; parameters: temperature, CO ₂ , O ₂ , pressure, depending on unit | | | |
| | Digital in PDF format | • | - | 7057-0001 |
| | Hard copy inside folder | • | - | 7007-0001 |
| Rack | chrome plated | • | - | 8012-2036 |
| | stainless steel | • | - | 8012-2159 |
| Rack, reinforced | stainless steel, with fasteners (1 set of 4) | • | - | 8012-0346 |
| Rack accessories | fasteners (1 set of 4) for additional security of racks | • | - | 8012-0531 |
| Shelf, perforated | Stainless steel | • | - | 8012-2162 |
| Table on castors | stable cart, casters with locking brakes, dimensions: W 1,300 x D 800 x H 780 mm | • | - | 9051-0019 |

SERVICES

| Designation | Description | * | Art.-No. |
|--|---|---|-----------|
| Calibration services | | | |
| Calibration certificate, temperature | Calibration of one (1) test temperature specified by the user in center of chamber, including certificate | – | DL30-0120 |
| | Extension of calibration of one (1) additional test temperature specified by the user in the center of the usable space, including certificate | – | DL30-0102 |
| Measurement of air exchange rate | including certificate (in accordance with ASTM D5374) | – | DL33-0000 |
| Temperature measurement, 9 measuring points | Temperature measurement with 9 measuring points with a set value specified by the user, including certificate | – | DL30-0109 |
| Temperature measurement, 18 measuring points | Temperature measurement with 18 measuring points with a set value specified by the user, including certificate | – | DL30-0118 |
| Temperature measurement, 27 measuring points | Temperature measurement with 27 measuring points with a set value specified by the user, including certificate | – | DL30-0127 |
| Installation services | | | |
| Unit commissioning | Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, brief operating instructions. (excl.: unpacking, setup, controller instructions, programming, installation work) | – | DL10-0100 |
| Unit instructions | Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming | – | DL10-0500 |
| Maintenance contracts | | | |
| BRONZE 3-year maintenance contract | Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts | – | DL20-0720 |
| GOLD 3-year maintenance contract | Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, replacement of wear parts, calibration of one test temperature specified by the user in the center of the usable space, including certificate | – | DL20-0910 |
| SILVER 3-year maintenance contract | Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, calibration of one test temperature specified by the user in the center of the usable space, without certificate | – | DL20-0810 |
| Maintenance services | | | |
| Maintenance | One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Calibration of a test temperature specified by the user in center of usable space without certificate | – | DL20-0602 |
| Validation services | | | |
| Execution of IQ/OQ | Execution of IQ/OQ in accordance with qualification folder | – | DL40-0100 |
| Execution of IQ/OQ/PQ | Execution of IQ/OQ/PQ in accordance with qualification folder | – | DL44-0500 |
| Warranty service | | | |
| 1-year warranty extension | The warranty is extended by 1 year from the delivery date, wear parts are excluded | – | DL50-0010 |

NOTES

- 01 Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge.
- 02 UL mark is not granted when this option is used.

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